

## Linear Variable Differential Transformer

With stable and reliable specific, LVDT (Linear Variable Differential Transformer) can be used for many different area as: high-speed online detection, automatic measurement and automatic control etc.



### Application field:

- Metrology
- Test benches
- Dimensional controls
- Monitoring of structures
- Special machines
- Tests on vehicles
- Automated production lines
- Valve position measurement
- Servo-actuator position feedback
- Fire system remote control
- Steam turbine servo-valve control
- Vapocracker valve control
- Monitoring and sounding of large structures
- High accuracy dimensional control
- Industrial instrumentation in severe environments

### The reasons to choose LVDT

- Contactless measurement**  
There is no physical contact between the core and the coil assembly. This allows both vibration measurements and tests of delicate materials.
- Unlimited life-time**  
Contactless specific allows an infinite life time as well as an exceptional reliability. These criteria allow fatigue testing use and severe environmental conditions such as space and military applications.
- Infinite resolution**  
As an inductive frictionless transducer, LVDT has an infinite resolution only limited by the associated electronics.
- Severe environment compatibility**  
According to its independant free moving core assembly, LVDT can withstand very hard environments such as pressure up to 600 bar, temperature up to 235°C, radiation up to 2.5 x 10<sup>8</sup> rads, corrosive and explosive atmospheres etc...
- Input/ output insulation**  
As a transformer, the LVDT's excitation and measurement electrical windings are completely insulated.
- Excellent repeatability (<10<sup>-5</sup> of FS)**
- Insensitivity to transverse movement**

### The most significant parameters of LVDT

- The linearity**  
The maximum deviation between calibration points and the best straight line drawn through all calibration points; Indicated as a percentage of the Full Scale Output (FSO).
- The sensitivity error**  
The difference between the theoretical sensitivity and the real one determined by linear regression. The sensitivity is indicated as mV/V/mm. Associated electronics provide a span adjustment, so this error term can be avoided by the end user.
- Thermal sensitivity shift**  
Indicated in ppm/°C of FS (1ppm=1.10<sup>-6</sup>).
- Excitation frequency influence**  
LVDT can be used at different frequencies. Nevertheless, for a given LVDT, some limits determine a change in linearity. Generally, LVDT can be used with excitation frequencies from 1,5kHz up to 20kHz.
- Magnetic field influence**  
The influence of external magnetic fields could be negligible
- Primary to secondary coil phase shift**  
Phase shift can be observed between primary and secondary voltage; it gives an error which is integrated in the specified linearity, sensitivity and drift.
- Bandwidth**  
The limitation is not determined by LVDT, but determined by the associated electronics and the excitation frequency.
- Special LVDT used in other modes such as DIFFERENCE/ SUM (V1-V2/V1+V2) can be supplied.**  
Such processing can minimize the influence of external parameters (temperature, excitation...)

